

# PATENT ABSTRACTS OF JAPAN

(11)Publication number : 08-179156

(43)Date of publication of application : 12.07.1996

(51)Int.Cl.

G02B 6/32

H01S 3/18

// H01L 31/02

(21)Application number : 06-325605

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(22)Date of filing : 27.12.1994

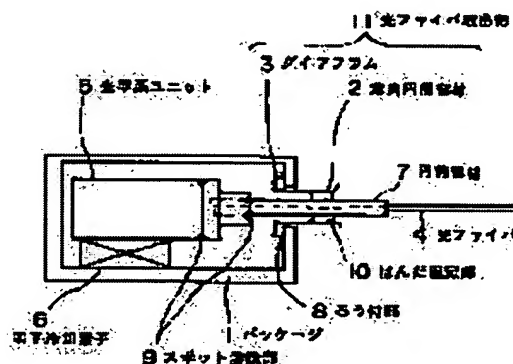
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## (54) SEMICONDUCTOR LASER MODULE STRUCTURE

### (57)Abstract:

**PURPOSE:** To prevent an electronic cooling element from decreasing in stability and light output due to the entry of moisture into a package and to prevent variation in the output due to a tensile and a compressive force that an optical fiber receives and the breaking of the optical fiber due to repetitive fatigue.

**CONSTITUTION:** The optical fiber lead-out part 11 of a package 1 consists of a thin cylindrical member 2 made of metal and a diaphragm 3 which is formed successively to this member. The outer peripheral part of the diaphragm 3 is soldered to the package 1 in a solder zone 8. The cylindrical member 7 where the optical fiber 4 is fixed is inserted into the optical fiber lead-out part 11 and heated with high frequency heating from the outside, so that the cylindrical member fixed to the thin cylindrical member 2 at a solder fixation part 10. An optical system unit where a semiconductor laser, a condenser lens, and the cylindrical member 7 are fixed is fixed to the package 1 across the electronic cooling element 6 and variation in ambient temperature, to which the package 1 is exposed, is coped with to perform control to be at a constant temperature.



## LEGAL STATUS

[Date of request for examination]

06.09.1999

[Date of sending the examiner's decision of rejection] 17.04.2002

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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